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ISSUE NO & DATE	DETAILS OF CHANGE, MODIFICATION RECORD NUMBER
1 31/10/05	INITIAL CUTOUT RELEASE

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**DO NOT SCALE OR GUESS. IF IN DOUBT, ASK.**

ALL DIMENSIONS IN MILLIMETRES

ALL MACHINING TO BE FREE FROM BURRS;  
TOLERANCES UNLESS OTHERWISE STATED:  
ANGULAR ±30°  
WHOLE NUMBERS ±0.5  
LINEAR DIMENSIONS ONE DECIMAL PLACE ±0.15  
CIRCULAR HOLES ±0.15  
CNC BEND RADII 1:25 ±0.1  
CNC BEND ANGLES ±2°

PROJECTION

198 APRIL 2002 BY J.SANT

**PLOT SCALE = 70%**  
MATERIAL AND FINISH SPECIFICATION FOR DETAILS OF THE LATEST STANDARDS REFER TO THE BSI YEARBOOK

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DRAWN	SH	PROJECT	ASSEMBLY
SCALE	NTS		

**TITLE**  
AQUALINE 9853/

**PART NUMBER**  
MET520